

SPECIFICATION SHEET

RESIDENTIAL SPACE HEATING USING DOMESTIC HOT WATER

DESCRIPTION

The AQUECOIL™ Hydronic Heating Unit works in conjunction with your preferred brand of Air Handler, and a hot water source, to provide residential space heating. It extracts BTU's from the hot water and uses the Air Conditioning Air Handler to distribute the heated air throughout the conditioned space. The AQUECOIL unit is designed to fit over the Air Handler's discharge or return in either horizontal or vertical applications. The AQUECOIL unit eliminates the need for a furnace or heat pump to provide space heating. Not only does the AQUECOIL unit offer a low cost alternative to conventional space heating equipment, it also provides substantial heating capacity, at an attractively low fuel cost, when used with a gas-fired water heater or boiler.



FEATURED HIGHLIGHTS

- ✓ Designed to fit with your Air Handler
- ✓ Heavy duty cabinet made of rust-proof aluminum
- ✓ Baked enamel finish for a polished look
- ✓ Fully insulated with high "R" rigid foam
- ✓ Uses any hot water source with sufficient BTUH
- ✓ Heat output easily adjusted to match system requirements
- ✓ Optional Air Handler return-side configuration
- ✓ Optional 230-volt pump circuit for easy direct connection to air handler
- ✓ Optional water lubricated, low wattage circulation pump requires no maintenance
- ✓ Optional valve kit with hand valves, bleed ports and check valves
- ✓ Design Certified and Listed to meet UL Standards
- ✓ 3-Year Limited Warranty

APPLICATION

The AQUECOIL Hydronic Heating Unit is made to be mounted to the discharge or return opening of the system air handler. It may be used in horizontal, upflow, or downflow configurations. Hot water is drawn from, and returned to, your boiler or water heater. Power for the optional circulator pump is derived by connection to the air handler. Specific wiring requirements will change with different models of air handlers; depending on whether the particular model includes strip heat and whether it is sequenced.

The AQUECOIL circulator pump, or boiler zone valve and pump, will operate on a call for heat from the thermostat. Hot water is drawn from the domestic water heater or boiler and supplied to the AQUECOIL unit. Once the coil is heated and the blower delay is satisfied, the Air Handler will distribute the heated air to the conditioned space. When the thermostat is satisfied, the AQUECOIL circulator, or boiler zone valve and pump, and the Air Handler blower will shut down.

SPECIFICATIONS AND PERFORMANCE INFORMATION

Model HHU

IP Series

Due to continuous product improvement, these specifications may change without notice.

CIRCULATOR PUMP

AQUECOIL Hydronic Heating Units may contain a low wattage, wet rotor, in-line, single stage circulator. All standard pump models use Grundfos UPS15-42B multispeed circulators. The water-cooled pumps are rated at 95 watts, 230 volts, and 0.4 amps. They are designed for working pressures up to 145 psi and fluid temperatures up to 220°F. The pump volute is bronze and the bearings are ceramic.

HEAT EXCHANGER

AQUECOIL Hydronic Heating Units contain a high performance, 2-row fin/tube water-to-air heat exchanger. Lanced aluminum fins provide sufficient heat exchange fin surface to avoid using a 3-row coil, with its inherently higher static air pressure drop. All water-bearing surfaces are copper.

CONTROLS

AQUECOIL Hydronic Heating Units are designed to utilize the Air Handler controls, including the system thermostat. Interconnection with the Air Handler's operating controls may

vary, depending on the air handler model and back-up heat configuration. Consult the wiring diagram in the Installation Instructions for specific interconnection details. Air Handlers without strip heat connections will require a 24V heating fan relay.

MOUNTING / LOCATION

AQUECOIL Units are designed to mount over the discharge (return with -R option) of your preferred Air Handler. Since the AQUECOIL interconnects the Air Handler and the Hot Water Source, some consideration must be given to the distance between these system components. Models IP-1, IP-2 and IP-3 can accommodate approximately 200 equivalent feet of 3/4" water pipe round trip. To get the full effect from models IP-4, the pipe loop cannot exceed 25 equivalent feet of 3/4" water pipe at 9 gpm with the optional circulator. Longer runs will require larger pipe size in the plumbing loop, or a reduction in flow rate causing a reduction in heat output.

NOTE: Most installations with water heaters require swing check valves to prevent thermosyphoning during the cooling season.

NOMINAL PRODUCT PERFORMANCE

HHU MODEL	Air Flow (scfm)	Static Pres. APD ("wg)	Water Flow (gpm)	Pump Head (ft)	140°F E.W.T.			180°F E.W.T.		
					Temp. Fall Water (°F)	Temp. Rise Air (°F)	Heat BTUH	Temp. Fall Water (°F)	Temp. Rise Air (°F)	Heat BTUH
IP-1	600	.11	4	2.3	13	40	26,000	21	64	41,250
	800	.17	4	2.3	15	35	30,000	25	55	47,750
IP-2	800	.10	6	6.4	12	42	36,250	20	67	57,500
	1000	.14	6	6.4	14	38	40,750	23	60	64,750
	1200	.19	6	6.4	15	34	44,750	25	54	70,750
IP-3	1400	.24	6	6.4	16	32	47,750	26	50	76,000
	1600	.30	6	6.4	17	29	50,750	28	46	80,500
IP-4	1600	.21	9	5.0	13	34	58,750	21	54	93,250
	1800	.25	9	5.0	14	32	61,750	22	51	98,250
	2000	.30	9	5.0	15	30	64,750	24	48	103,000

** Chart shows sample data points, not requirements **

** 70°F Entering Air is used for all calculations **

PRODUCT SELECTION GUIDE

PRODUCTS SIZES

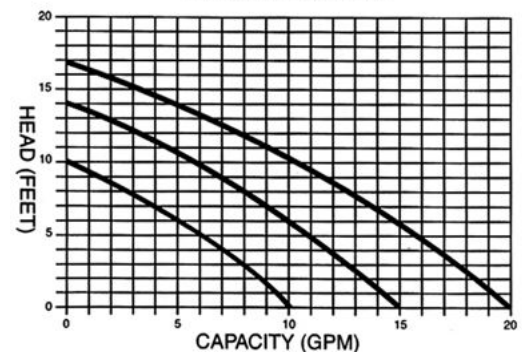
HHU MODEL	Fits Air Handler Size (width x depth)	Actual Unit Size (width x depth)	Kick-plate	Unit Height	Unit Discharge (width x depth)
IP-1	16 3/8" x 20 1/2"	16 3/8" x 22"	1 1/2"	8"	14 3/8" x 18"
IP-2	19 7/8" x 20 1/2"	21 1/4" x 22"	1 1/2"	8"	17 7/8" x 18"
IP-3	23 1/2" x 20 1/2"	23 1/2" x 22"	1 1/2"	8"	21 1/2" x 18"
IP-4	27 1/8" x 20 1/2"	27 1/8" x 21"	1/2"	8"	25 1/8" x 17"

NOTE: AQUECOIL HHU models are designed to match the exact width of your air handler. If there is no "kickplate" listed above, it will also match the exact depth of the air handler. If there is a "kickplate" listed, the unit will hang off the back of the air handler by that amount and the factory-installed kickplate is designed to close off the overhang and prevent air from escaping.

MODEL SELECTION

Choosing the right AQUECOIL Hydronic Heating Unit is as simple as matching the cabinet size to that of the Air Handler. Although there are hundred or thousands of Air Handler model numbers that change all the time, the cabinet sizes remain the same. As long as the physical fit is correct, the AQUECOIL Unit's performance can be tweaked by adjusting the air flow, water flow and water temperature to achieve the desired heat output level.

Circulator Performance
GRUNDFOS Pumps Corporation
UPS 15-42 B7 230V 60Hz



OPTIONAL CONFIGURATIONS

-W/P	With Pump (Factory Installed)
-W/V	With Valves (Included in Box)
-R	Configured for Return Side of Air Handler to Reduce Air Pressure Drop by 10% (wide open discharge, no air spreader)

WARRANTY: All AQUECOIL Hydronic Heating Units offer a limited 3-year parts warranty.

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